

PRODUCT LIST 2026

Custom made DOYPACK, FLAT BOTTOM & SIDE GUSSETED pouches



MINIMUM QUANTITY

The minimum quantity of printing is **2,000 pieces per dimension** (printing with restrictions applicable to most classic categories).

For **high-quality printing** and complete printing (rotogravure), the minimum quantity is **5,000 pieces per dimension and design**.

You can also send us the image so that we can choose the printing method (**flexo, offset or roto**) and the minimum quantity.

COSTS

The following costs refer to printed items with up to 6 colors (2 colors on kraft material) and the **EXPRESS method** with delivery in **5-6 weeks** from the day the artwork is accepted.

The **EASY method** is always in effect with delivery in **12-14 weeks** but at a much lower cost.

VALVE

Valve installation can be done on each printed bag, with a charge of **0.042 euros/piece**.

STANDARD POUCHES (In Stock)

Request our relevant price list.

A. Printing for quantities of 2,000 to 4,000 pieces.

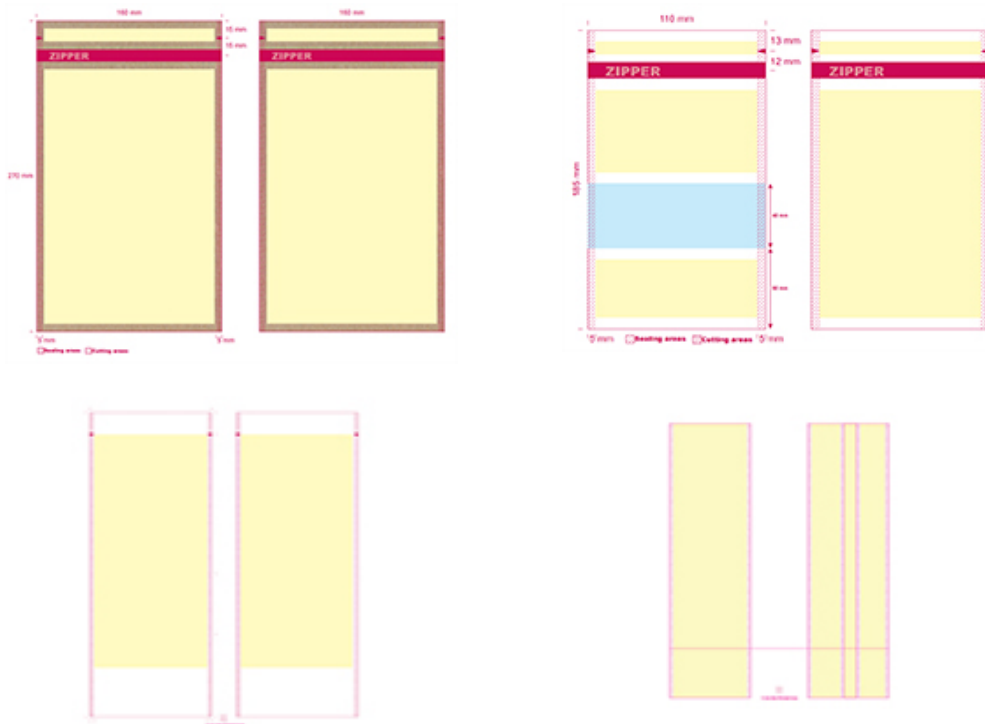
Printing (limited) on standard pouches

The minimum quantity for this printing is **2,000 pieces per dimension**.

The **printing is done directly on the bag** and is defined by the yellow surface as shown below.

In standard bags, of most types, printing cannot be done on the pleat and the bottom, while in most cases and depending on the selected bag, **colored backgrounds, raster and photographs cannot be printed**.

For quantities greater than 5,000 pieces, printing (rotogravure or flexo) is done **without limits**.
(see next paragraph)



To calculate the cost of printing on standard pouches, we add to the cost of the unprinted bag (ask for the relevant catalog) the amount of **0.0.... euros per color and side**.

There is **no tax for cliché** for this category.

B. Printing for quantities greater than 5000 pieces.

1. Pouches type DOYPACK



High barrier bags with aluminum inside.

Material: matteOPP20/ VMPET12/Ldpe80 (ή CPP60) ή matteOPP19/ALU7/CPP60

Print: The printing is high quality and full coverage (rotogravure) with up to 6 colors and the **minimum quantity is 5,000 pieces per dimension and artwork.**

Dimensions (cm)	5.000 pcs. €/pc.	10.000 pcs. €/pc.
8,5 x 14,5 + 5		
11 x 18,5 + 7		
13 x 22,5 + 7		
16 x 27 + 8		
18 x 29 + 9		
20 x 30 + 10		
21 x 31 + 10		
25 x 34 + 12		

Dimensions are indicative, any dimension can be printed.

Printing on two or more images for DOYPACK type bags

Printing refers to printing **different artworks (designs) of the same dimension.**

The minimum quantity is 2 artworks of 12,500 for the largest bags (25x34 cm) up to 5 artworks of 5,000 for the smallest dimension (8.5x14.5 cm)

The exact number of artworks is listed under each dimension in the table below.

Dimensions / € pieces	8,5x14,5+5 (to 5)	11x18,5+7 (to 4)	13x22,5+8 (to 4)	16x27+9 (to 3)	18x29+9 (to 3)	21x31+10 (to 2)	25x34+14 (to 2)
2 x 12.500 pcs.							
2 x 10.000 pcs.							
2 x 7.500 pcs.							
2 x 6.000 pcs.							
2 x 5.000 pcs.							
3 x 5.000 pcs.							
3 x 8.000 pcs.							
4 x 5.000 pcs.							
4 x 6.000 pcs.							
5 x 5.000 pcs.							

2. DOYPACK coffee pouches with easy tear single zipper



Dimensions (cm)	Capacity (gr)	KRAFT 5.000 pcs. €/pc.	KRAFT 10.000 pcs. €/pc.	MATTE 5.000 pcs. €/pc.	MATTE 10.000 pcs. €/pc.
13 x 21 + 4	125				
15 x 23 + 5	250				
18 x 29 + 5	500				
23 x 34 + 5	1000				

3. FLAT BOTTOM coffee pouches with **easy tear** single or **regular** zipper



Dimensions (cm)	Capacity (gr)	KRAFT 5.000 pcs. €/pc.	KRAFT 10.000 pcs. €/pc.	MATTE 5.000 pcs. €/pc.	MATTE 10.000 pcs. €/pc.
9 x 18 + 5	125				
13 x 20 + 7	250				
13.5 x 26.5 + 7.5	500				
15 x 32.5 + 9.5	1.000				

4. SIDE GUSSETED coffee pouches



Dimensions (cm)	Capacity (gr)	KRAFT black/white/brown 5.000 pcs.	KRAFT black/white/brown 10.000 pcs.	MATTE 5.000 pcs.	MATTE 10.000 pcs.
9 x 27 +5	250 gr				
10 x 34 + 6	500 gr				
13.5 x 41 + 7	1000 gr				

5. Doypack pouches with SPOUT



Dimensions (cm)	5.000 pcs. €/pc.	10.000 pcs. €/pc.
11 x 18.5 + 7		
13 x 22.5 + 8		
16 x 27 + 9		
18 x 29 + 9		

6. Recyclable & Compostable DOYPACK pouches

6.1. DOYPACK 100% white recyclable (EVOH)



Material: PE30/PE70 (evoh)

Dimensions (cm)	5.000 pcs. €/pc.	10.000 pcs. €/pc.	15.000 pcs. €/pc.
8,5 x 14,5 + 5			
11 x 18,5 + 7			
13 x 22,5 + 7			
16 x 27 + 8			
18 x 29 + 9			
21 x 31 + 10			
25 x 34 + 12			

Printing on two or more images for recyclable DOYPACK type bags

Printing refers to printing **different artworks (designs) of the same dimension.**

The minimum quantity is 2 artworks of 12,500 for the largest bags (25x34 cm) up to 5 artworks of 5,000 for the smallest dimension (8.5x14.5 cm)

The exact number of artworks is listed under each dimension in the table below.

Dimensions / € pieces	8,5x14,5+5 (to 5)	11x18,5+7 (to 4)	13x22,5+8 (to 4)	16x27+9 (to 3)	18x29+9 (to 3)	21x31+10 (to 2)	25x34+14 (to 2)
2 x 12.500 pcs.							
2 x 10.000 pcs.							
2 x 7.500 pcs.							
2 x 6.000 pcs.							
2 x 5.000 pcs.							
3 x 5.000 pcs.							
3 x 8.000 pcs.							
4 x 5.000 pcs.							
4 x 6.000 pcs.							
5 x 5.000 pcs.							

6.2. Compostable doypack zipper pouches

Dimensions (cm)	5.000 pcs. €/pc.	10.000 pcs. €/pc.
8,5 x 14,5 + 5		
11 x 18,5 + 7		
13 x 22,5 + 7		
16 x 27 + 8		
18 x 29 + 9		
21 x 31 + 10		
25 x 34 + 12		

6.3. «I'M GREEN» - High Barrier zipper pouches

6.3.1. Doypack «I'M GREEN» black and brown >65% biodegradable



Dimensions (cm)	Capacity (gr)	10.000 pcs. €/pc.
8,5 x 14,5 + 5		
11 x 18,5 + 7		
13 x 22,5 + 8		
16 x 27 + 9		
18 x 29 + 9		
21 x 31 + 10		

6.3.2. Flat Bottom «I'M GREEN» pouches, black and brown >65% biodegradable



Dimensions (cm)	Capacity (gr)	10.000 pcs. €/pc.
11.5 x 23 + 8		
11.5 x 28 + 8		
14 x 37 + 9.6		

GENERAL COMMENTS ON ORDERING

ORIGINAL SAMPLE: A sample can be sent to you within 45 days at a cost of ... euros. The order completion time begins after the sample is approved. The manufacture-sending of a sample is an **optional process**.

PRINTING CYLINDERS: For flexography there are clichés and for rotogravure printing there are printing cylinders, the cost for either clichés or cylinders is a one-time **euros/color**.

In **FLAT BOTTOM bags** there are two cylinders, one for the pleats and one for the two sides with the bottom. So, in this case if we have colors on each side, the amount corresponding to each color is multiplied by two.

EASY and EXPRESS receipt method.

For personalized (printed) items, there are two ways to receive them.

The relatively short way (**EXPRESS**) with receipt within **5-6 weeks** after payment of 50% of the prepayment and the slower way (**EASY**) which requires organization and planning of the production line and will require a period of **12-14 weeks**.

PAYMENT WAY

For the above personalized bags, **50% of the amount is paid in advance** and the remaining 50% is paid before delivery.

The cost of the clichés is prepaid.

TRANSPORTATION

We can, through our partners, organize transportation to any point in Europe.

The cost of transportation **from Sofia to the final destination** is borne by the customer - recipient.